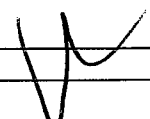
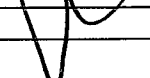


Date: Tuesday, 27/02/2007 2:52:54 PM  
User: Linda Lacelle











### Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D119-675-012
<b>Job Number</b> : 30982	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : <i>N/A</i>	<b>Part Number</b> : D119675012
<b>This Issue</b> : 27/02/2007 <b>S.O. No.</b> : <i>N/A</i>	<b>Drawing Number</b> : RTN561
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : <i>N/A</i>
<b>First Issue</b> : <i>N/A</i> <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b> : <i>N/A</i>
<b>Previous Run</b> : 00015	<b>Material</b> : <i>N/A</i>
<b>Written By</b> : 	<b>Due Date</b> : 06/03/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

#### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP
		
	<b>Comment:</b> INSPECT RTN 561	<i>20702-27 (T)</i> <i>chg 002</i>
2.0	D3043042	A119 STEP WELDMENT RH
		
	<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) A119 STEP WELDMENT RH ORIGINAL B/N 26198A	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		
	<b>Comment:</b> PACKAGING RESOURCE #1 Pick: Packing Kit	
4.0	D2182B	Neoprene Cushion-750 bl
		
	<b>Comment:</b> Qty.: 0.2700 f(s)/Unit Total : 0.2700 f(s) Pick: Packing Kit Qty Part Number Description Batch 4 D2182B032 Rubber Cushion <i>630397</i> ✓	
5.0	D2274	Radius Block
		
	<b>Comment:</b> Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 D2274 Radius Block <i>630380</i> ✓	

*6/04/03/01* 0

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User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D119-675-012

Job Number: 30982

Part Number: D119675012

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D26173

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 D2617-3 Bushing

B2999#1 ✓

7.0

D26175

Spacer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

8 D2617-5 Bushing

B29545 ✓

8.0

D2856600

Abrasion Strip



Comment: Qty.: 1.2800 f(s)/Unit Total: 1.2800 f(s)

Pick:Packing Kit

Qty Part Number Description Batch

2 D2856-600-766 Abrasion Strip

B25656 ✓

9.0

D30411

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

2 D3041-1 Clamp

B26217 ✓

10.0

D30413

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

2 D3041-3 Clamp

B24404 (X)

B 3080 1X

*[Handwritten signature]*

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D119-675-012

Job Number: 30982

Part Number: D119675012

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D30421

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 D3042-1 Clamp 518845 ✓

12.0

AN410A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-10A Bolt M101291 ✓

13.0

AN411A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-11A Bolt M100743 ✓

14.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

4 AN4-15A Bolt M103585 ✓

15.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:Packing Kit

Qty Part Number Description Batch

12 AN960JD416 Washer M103338 ✓

*[Handwritten signature]*

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User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D119-675-012

Job Number: 30982

Part Number: D119675012

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) *M103349*

1 paperwork package from Step 1

17.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D119-675-012

USING NEW B/N

Location: *REV B*

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



<b>DART</b>		TEL: 1-613-632-3336	
TRANSPORT CANADA APPROVAL # 09-89		FAX: 1-613-632-4443	
P/N	D119-675-012	CHG	CHG002
DESC	Heli-Access-Step, RH	STC	SR00948SE
LOT	B26198	STC	
MODEL	Agusta A119	STC	
MADE IN CANADA			